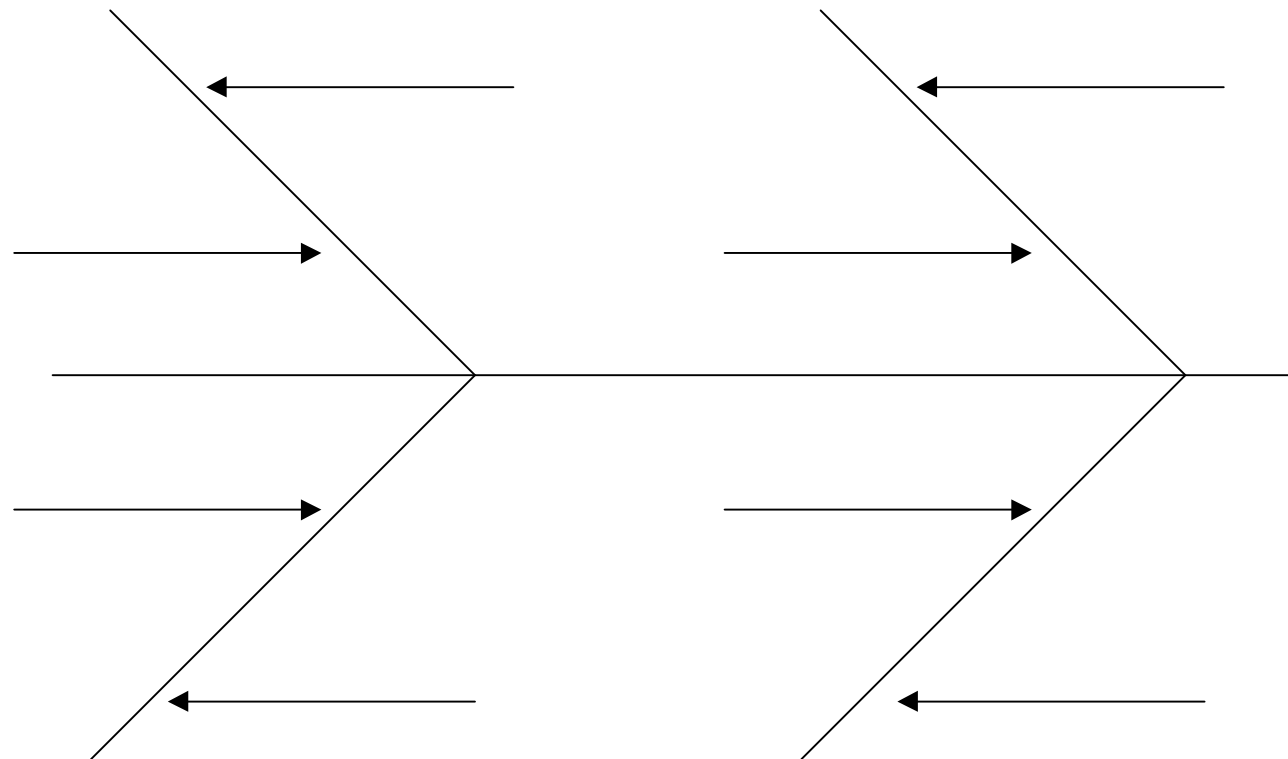


# Root Cause Analysis

MACHINES

MATERIALS



METHODS

PERSONNEL

PROBLEM  
(e.g. pollutants, loss)